

**MULTIPLE LAYER LABELS**

**ABSTRACT OF THE DISCLOSURE**

A process of making multiple layer labels includes securing an upper label web to a base label web by means of hold-down openings in the upper label web and an adhesive overlaminant laid thereon and extending through to the base web. Die cutting and matrix removal steps, all carried out in-line in a single pass, produce a multiple layer label.

Varied processes and label supply and label structures are disclosed.

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